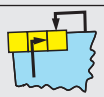
External turning toolholders code key

F

Clamping System

D-Double Clamping

P-Lever Clamping

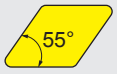

M-Top & Hole Clamping

S-Screw on

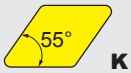
C-Top Clamping

Insert Shape

C



D



K

R

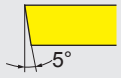
S

T

V

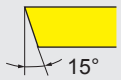
W

Relief Angle

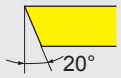


B

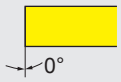
C



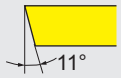
D



E

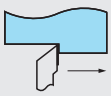


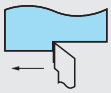
N

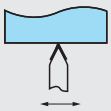


P

Cutting Direction

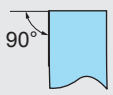
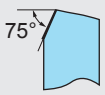
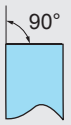
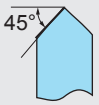
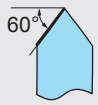
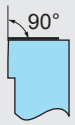
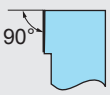
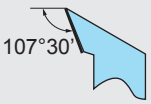
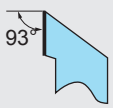
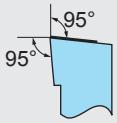
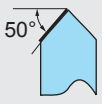
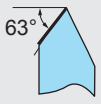
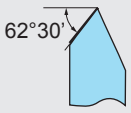
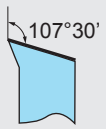
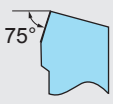
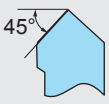
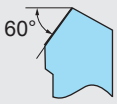
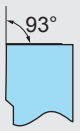
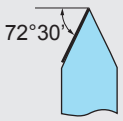
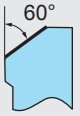
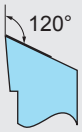

R-Right hand


L-Left hand


N-Right and left hand

M **C** **L** **N** **R**

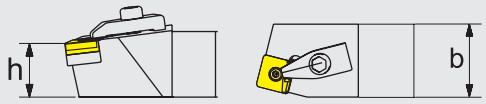
Toolholder Style

 **A**	 **B**	 **C**	 **D**	 **E**	 **F**	 **G**	 **H**
 **J**	**K**	 **L**	 **M**	 **N**	**O**	 **P**	 **Q**
 **R**	 **S**	 **T**	 **U**	 **V**	 **W**	 **X**	

External turning toolholders code key

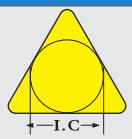
www.kondagroup.com konda@kondagroup.com Tel: 0086-755-88251851 Fax: 0086-755-88251852

Tool holder height and width



Code	b (inch)	h(inch)	Code	b (inch)	h(inch)
05	0.3125	0.3125	**24**	1.50	1.50
06	0.375	0.375	**32**	2.00	2.00
08	0.50	0.50	**64**	0.75	1.00
10	0.625	0.625	**66**	0.75	1.50
12	0.75	0.750	**85**	1.00	1.25
16	1.00	1.00	**86**	1.00	1.50
20	1.25	1.25	**91**	1.25	1.50

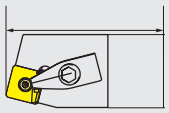
Insert I.C size



Number of 1/8" of inscribed circle

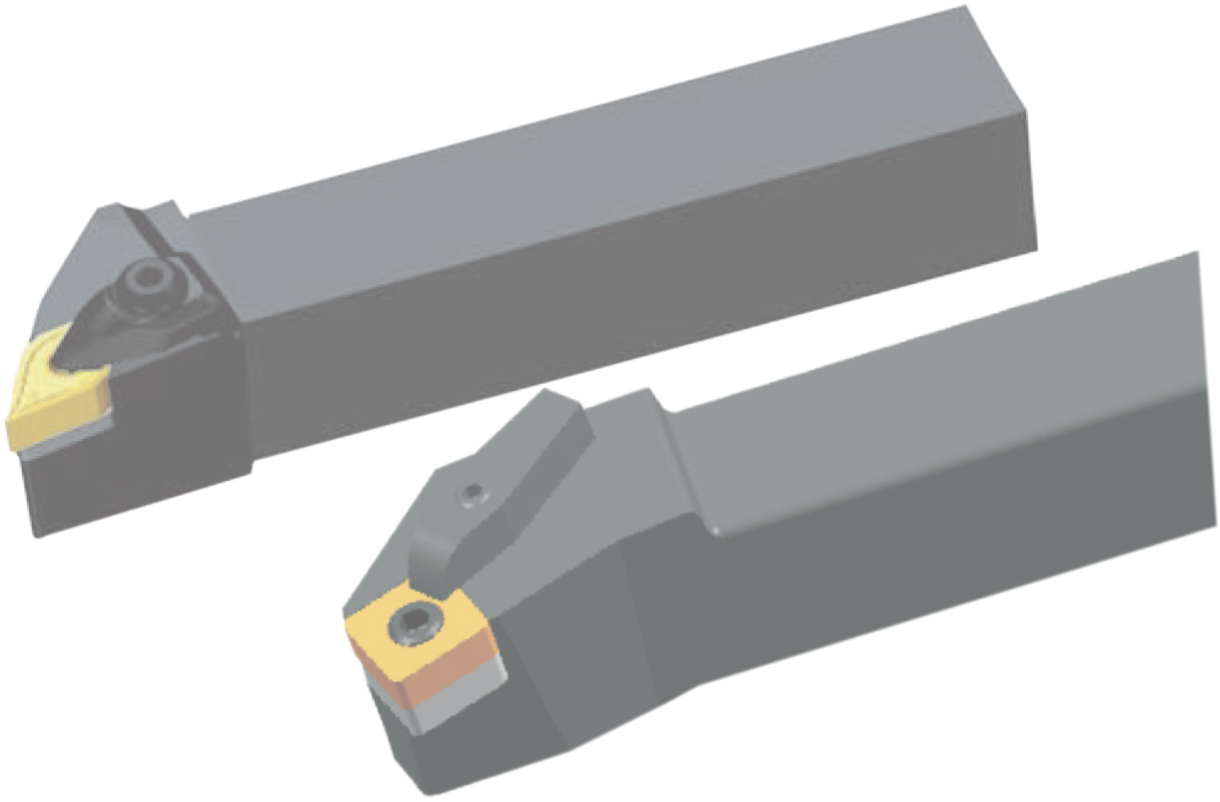
2 = 0.250"
3 = 0.375"
4= 0.500"
5 = 0.625"
6= 0.750"
7= 0.875"
8= 1.000"

Tool Length



J = 3-1/2"
A = 4"
B = 4-1/2"
C = 5"
D= 6"
E= 7"
F= 8"

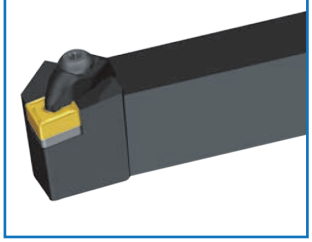
16 - 4 D



F

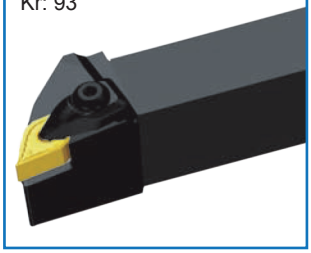
External turning toolholders

DCLNR/L
Kr: 95°



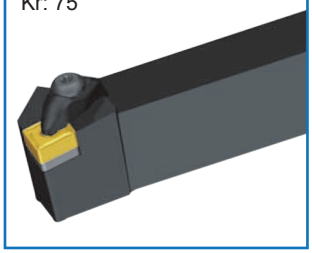
DCLNR/L 10-3A 12-4C
12-3C 16-4D
16-3D 85-4E

DDJNR/L
Kr: 93°



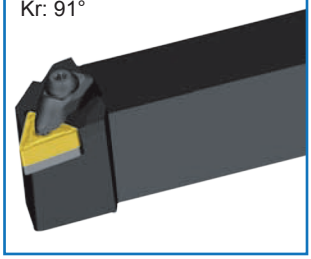
DDJNR/L 10-3A 12-4C
12-3C 16-4D
16-3D 20-4E
85-3E

DSBNR/L
Kr: 75°



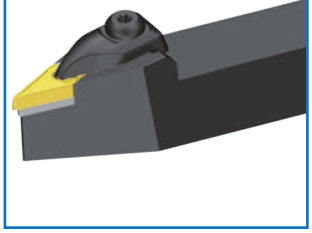
DSBNR/L 10-3A
12-4C
16-4D
85-4E
20-5E

DTGNR/L
Kr: 91°



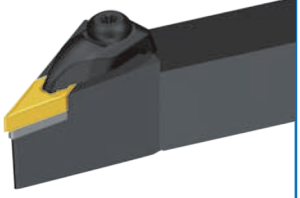
DTGNR/L 10-3A
12-3C
16-3D

DVVNN
Kr: 72°30'



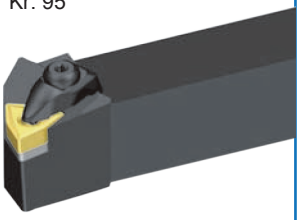
DVVNN 12-3C
16-3D

DVJNR/L
Kr: 93°



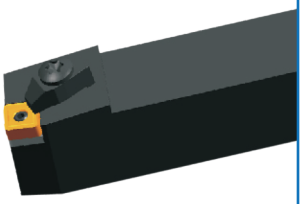
DVJR/L 12-3C
16-3D

DWLNR/L
Kr: 95°



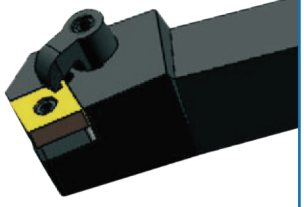
DWLNR/L 10-3A 12-3C
12-3C 16-4D
16-3D 85-4E

MCBNR/L
Kr: 75°



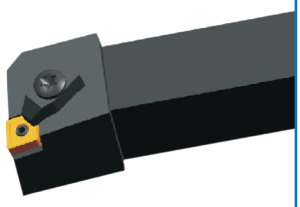
MCBNR/L 12-4B 20-5E
16-4D 20-6E
20-4D 24-6F
16-5D

MCKNR/L
Kr: 75°



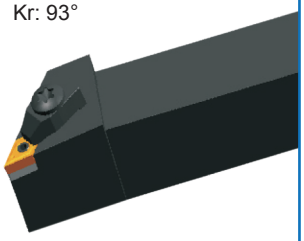
MCKNR/L 12-4B
16-4D
20-4D

MCLNR/L
Kr: 95°



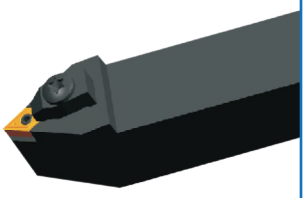
MCLNR/L 12-4C 20-5E
16-4D 20-6E
85-4D 24-6F
16-5D

MDJNR/L
Kr: 93°



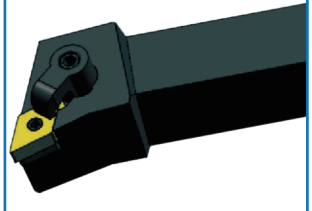
MDJNR/L 12-3C 12-4C
16-3D 16-4D
85-3E 85-4E

MDPNN
Kr: 62°30'



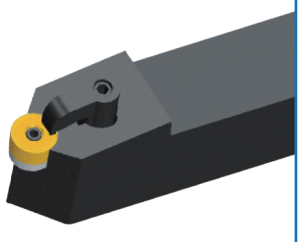
MDPNN 12-3C 12-4C
16-3D 16-4D
85-3E 85-4E

MDQNR/L
Kr: 107°30'



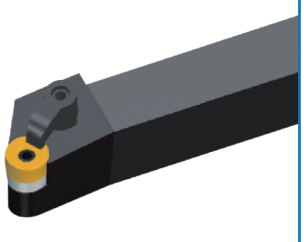
MDQNR/L 16-4D
20-4D

MRDNN



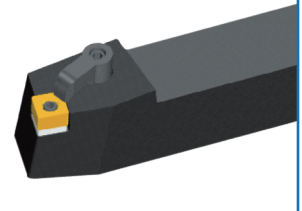
MRDNN 12-4D
16-4D
20-4D

MRGNR



MRGNR 12-4D
16-4D
20-4D

MSBNR/L
Kr: 75°



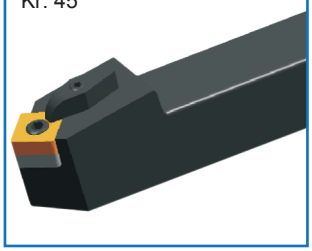
MSBNR/L 12-4B 20-5D
16-4D 20-6D
16-5D 24-6E

For geometry, detailed dimensions and descriptions, please contact us.

External turning toolholders

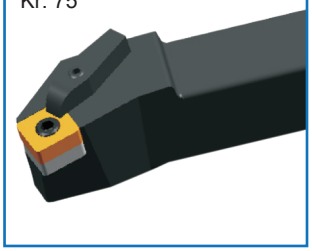
Tel: 0086-755-88251851 Fax: 0086-755-88251852
konda@kondagroup.com
www.kondagroup.com

MSDNN
Kr: 45°



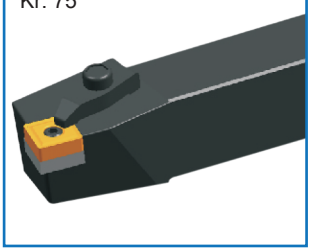
MSDNN	10-3A	85-5D
	12-3B	20-5D
	12-4B	24-5E
	16-4D	20-6D
	85-4D	20-6E
	16-5D	

MSKNR/L
Kr: 75°



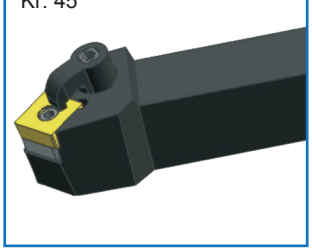
MSKNR/L	10-3A	16-5D
	12-3B	20-5D
	12-4D	20-6D
	16-4D	24-6E
	85-4D	24-8E

MSRNR/L
Kr: 75°



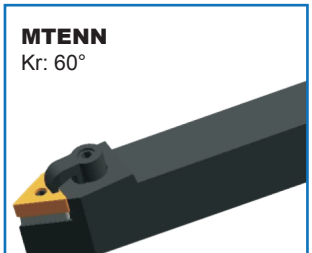
MSRNR/L	10-3A	20-5D
	10-3B	85-6D
	12-4B	20-6D
	16-4D	24-6E
	16-5D	24-8E

MSSNR/L
Kr: 45°



MSSNR/L	10-3A	16-5D
	12-3B	20-5D
	12-4B	20-6D
	16-4D	24-6E

MTENN
Kr: 60°

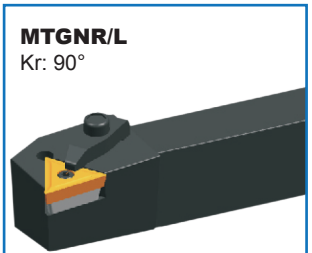


MTENN	12-3B	
	16-3D	
	16-4D	
	20-5D	
	24-6E	

MTFNR/L
Kr: 90°

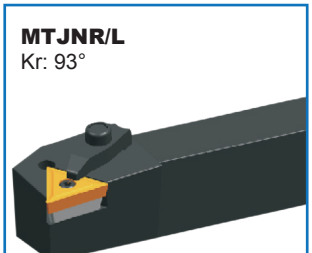
MTFNR/L	10-3A	24-4E
	12-3B	20-5D
	16-3D	24-5E
	16-4D	24-6E
	20-4D	

MTGNR/L
Kr: 90°



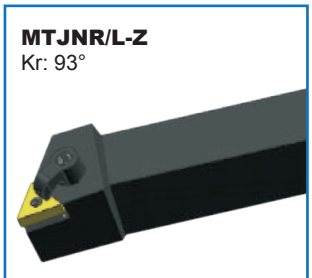
MTGNR/L	10-3A	20-4D
	12-3B	20-5D
	16-3D	24-5E
	16-4D	24-6E

MTJNR/L
Kr: 93°



MTJNR/L	12-3C	85-4E
	16-3D	20-5D
	85-3E	24-5E
	16-4D	24-6E

MTJNR/L-Z
Kr: 93°

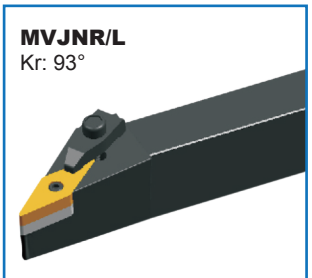


MTJNR/L	12-3C-Z	
	16-3D-Z	
	85-3E-Z	
	16-4D-Z	
	85-4E-Z	

MTQNR/L
Kr: 105°

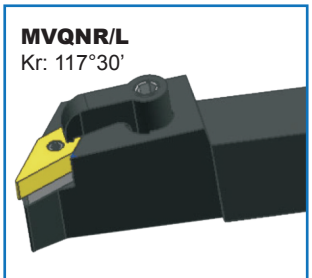
MTQNR/L	12-3C	
	16-3D	
	85-3E	
	16-4D	
	20-4E	

MVJNR/L
Kr: 93°



MVJNR/L	12-3C	16-4D
	16-3D	20-4D
	85-3E	24-4E
	20-3E	

MVQNR/L
Kr: 117°30'

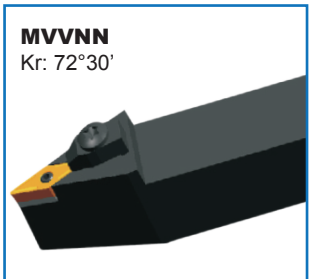


MVQNR/L	12-3B	
	16-3D	
	20-3D	

MVUNR/L
Kr: 93°

MVUNR/L	12-3B	
	16-3D	

MVVNN
Kr: 72°30'



MVVNN	12-3B	
	16-3D	

MWLNR/L
Kr: 95°

MWLNR/L	12-3A	16-4D
	16-3D	85-4E
	12-4C	20-4E

For geometry, detailed dimensions and descriptions, please contact us.

External turning toolholders

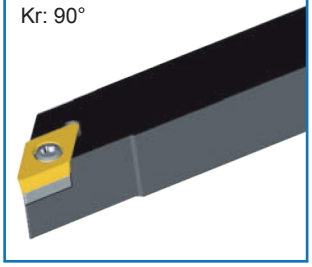
SCACR/L
Kr: 90°

SCACR/L 06-2J
08-3K

SCLCR/L
Kr: 95°

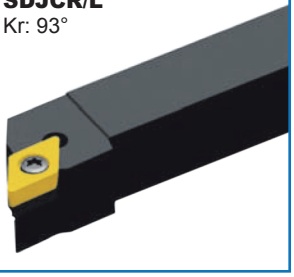
SCLCR/L 05-2J 12-4C
06-2J 16-4D
08-3J 85-4E
10-3A

SDACR/L
Kr: 90°



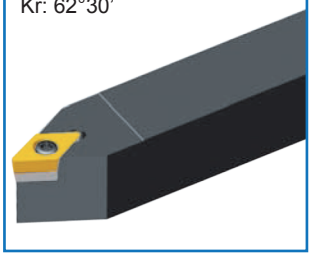
SDACR/L 06-2J
08-3K
10-3A

SDJCR/L
Kr: 93°



SDJCR/L 06-2J 12-3C
08-2J 16-3D
10-2A 85-3E
12-2B 16-4D

SDNCN
Kr: 62°30'

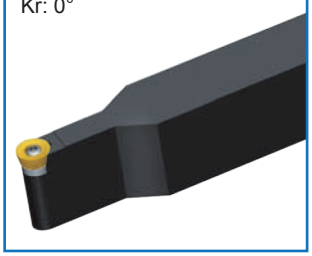


SDNCN 06-2J
08-2J
08-3K
10-3A
12-3B

SRACR/L

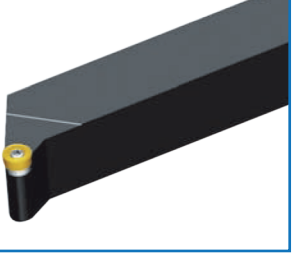
SRACR/L 06-06J 10-10A
08-06K 12-10B
10-06A 16-10D
10-08B 12-12B
12-08B 16-12D

SRDCN
Kr: 0°



SRDCN 06-06J 16-08D
08-06K 10-10A
10-06A 12-10B
16-06D 16-10D
10-08A 12-12B
12-08B 16-12D

SRGCR/L



SRGCR/L 06-06J 10-10A
08-06K 12-10B
10-06A 16-10D
10-08B 12-12B
12-08B 16-12D
16-08D

SSBCR/L
Kr: 75°

SSBCR/L 08-3K
10-3A
12-3B

SSDCN
Kr: 45°

SSDCN 08-3K
10-3A

SSKCR/L
Kr: 75°

SSKCR/L 10-3A

SSSCR/L
Kr: 45°

SSSCR/L 10-3A
12-3B

STACR/L
Kr: 90°

STACR/L 06-1.8J
08-2K

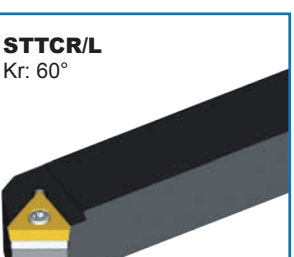
STFCR/L
Kr: 91°

STFCR/L 06-1.8J
08-2K
10-2A
10-3A
12-3B

STGCR/L
Kr: 91°

STGCR/L 05-1.8J 10-2A
06-1.8J 12-3C
08-2J 16-3D

STTCR/L
Kr: 60°



STTCR/L 10-2A
10-3A
12-3B

For geometry, detailed dimensions and descriptions, please contact us.

External turning toolholders

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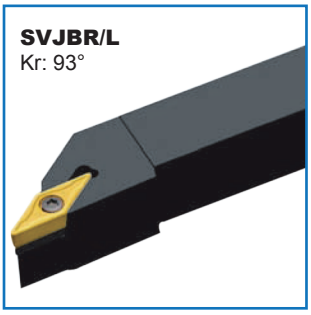
SVABR/L
Kr: 90°

SVABR/L 10-3A 12-3B

SVJBR/L
Kr: 93°



SVJBR/L 08-2J 12-3C 10-2A 16-3D 16-2D 85-3E 10-3A

SVJCR/L
Kr: 93°

SVJCR/L 06-2J 10-3A 08-2J 12-3C 10-2A 16-3D 12-2C 85-3E 16-2D

SVVBN
Kr: 72°30'

SVVBN 08-2J 10-3A 10-2A 12-3C 12-2C 16-3D

SVVCN
Kr: 72°30'

SVVCN 08-2K 10-2.5A 10-2A 12-2.5B 12-2B 10-3B 08-2.5K 16-3D

SWACR/L
Kr: 90°

SWACR/L 06-2J 08-2A 10-3A 12-4B

CCLNR/L
Kr: 95°

CCLNR/L 16-4D

CDJNR/L
Kr: 93°

CDJNR/L 16-4D 85-4E

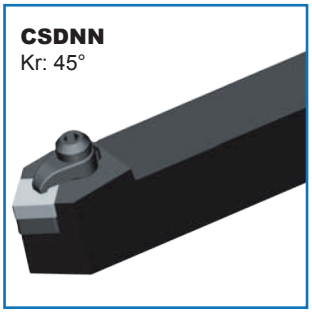
CKNNR/L
Kr: 63°

CKNNR/L 16-3D 20-3E

CRDNN

CRDNN 16-4D

CSDNN
Kr: 45°



CSDNN 16-4D

CSKNR/L
Kr: 75°

CSKNR/L 16-4D

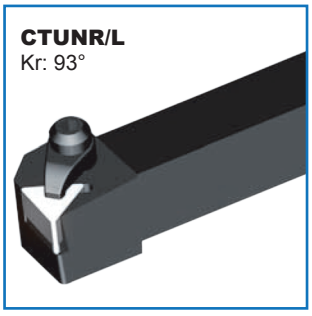
CSRNR/L
Kr: 75°

CSRNR/L 12-4B 85-5E 16-4D 24-5F 85-4E

CTJNR/L
Kr: 93°

CTJNR/L 12-3C 16-3D

CTUNR/L
Kr: 93°

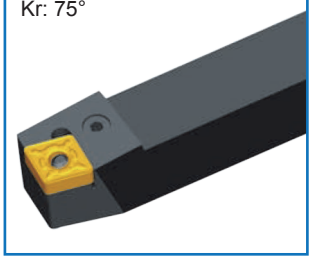


CTUNR/L 12-3C 16-3D

For geometry, detailed dimensions and descriptions, please contact us.

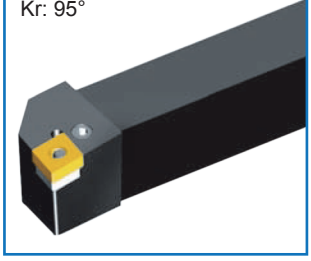
External turning toolholders

PCBNR/L
Kr: 75°



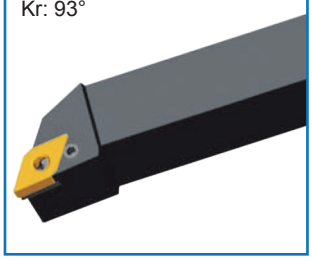
PCBNR/L	12-4B	20-5D	
	16-4D	20-6D	
	85-4D	24-6E	
	16-5D	24-8E	

PCLNR/L
Kr: 95°



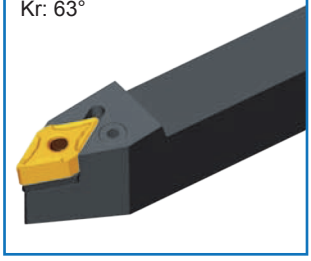
PCLNR/L	10-3A	20-4D	20-6D
	12-3B	85-4D	24-6D
	16-3D	16-5D	24-8E
	10-4A	20-5D	32-8G
	12-4B	16-6D	
	16-4D	85-6D	

PDJNR/L
Kr: 93°



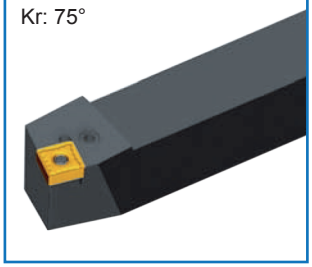
PDJNR/L	10-3A	16-4D
	12-3B	20-4D
	16-3D	85-4D
	12-4B	

PDNNR/L
Kr: 63°



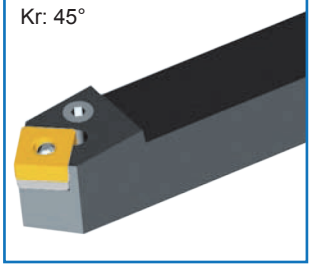
PDNNR/L	12-4B	
	16-4D	
	20-4D	
	86-4D	

PSBNR/L
Kr: 75°



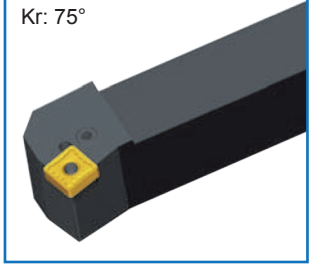
PSBNR/L	10-3A	16-5D	
	12-3B	20-5D	
	12-4B	20-6D	
	16-4D	24-6E	
	85-4D	24-8E	
	20-4D	32-8E	

PSDNN
Kr: 45°



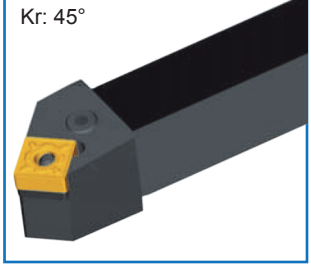
PSDNN	10-3A	85-6D	
	12-4B	20-6D	
	16-4D	24-6E	
	20-4D	24-8E	
	16-5D	32-8E	
	20-5D		

PSKNR/L
Kr: 75°



PSKNR/L	10-3A	20-5D	
	12-3B	20-6D	
	12-4B	24-6E	
	16-4D	24-8E	
	20-4D	32-8E	
	16-5D		

PSSNR/L
Kr: 45°



PSSNR/L	10-3A	16-5D	
	12-3B	20-5D	
	16-4D	20-6D	
	85-4D	24-6E	
	20-4D	24-8E	

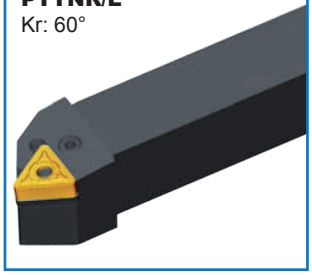
PTFNR/L
Kr: 90°

PTFNR/L	10-3A	20-4D	
	12-3B	20-5D	
	16-3D	24-5E	
	16-4D		

PTGNR/L
Kr: 90°

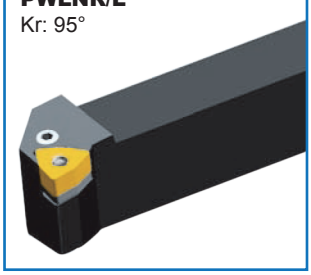
PTGNR/L	08-2K	16-4D	
	10-2A	20-4D	
	12-3B	20-5D	
	16-3D	24-5E	
	20-3D		

PTTNR/L
Kr: 60°



PTTNR/L	10-3A	
	12-3B	
	16-3D	
	16-4D	

PWLNR/L
Kr: 95°



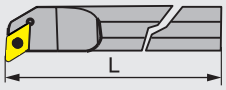
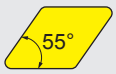
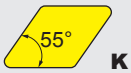
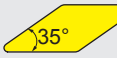
PWLNR/L	10-3A	
	12-3B	
	16-3D	
	12-4B	
	16-4D	

For geometry, detailed dimensions and descriptions, please contact us.

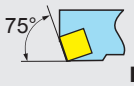
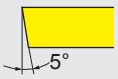
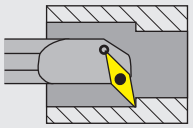
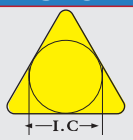
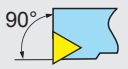
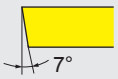
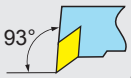
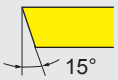
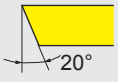
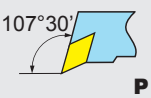
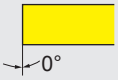
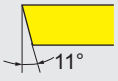
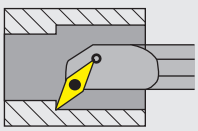
Internal turning toolholders (Boring bars) code key

Fax: 0086-755-88251852
Tel: 0086-755-88251851
konda@kondagroup.com
www.kondagroup.com

F

Boring Bars Type	Boring Bars Diameter	Boring Bars Length	Insert Shape
Steel with Cooling Hole **A**			**C**
Carbide **C**	**04**= 0.250”	**H** = 4”	 **D**
Carbide with Cooling Hole **E**	**05**= 0.3125”	**J** = 4 1/2”	 **K**
Steel **S**	**06**= 0.375”	**K** = 5”	**R**
	08= 0.500”	**M** = 6”	**S**
	10= 0.625”	**R** = 6”	**T**
	12= 0.750”	**S** = 10”	 **V**
	16= 1.000”	**T** = 12”	**W**
	20= 1.250”	**U** = 14”	
	24= 1.500”	**V** = 16”	
	32= 2.000”	**Y** = 20”	
	40= 2.500”		

S 16 T - S C L C R - 3

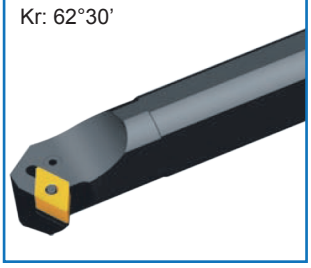
Clamping System	Boring Bars Style	Relief Angle	Cutting Direction	Insert I.C size
D-Double Clamping	 **K**	 **B**	 **L**-Left hand	 Number of 1/8” of inscribed circle
P-Lever Clamping	 **F**	 **C**		**2** = 0.250”
M-Top & Hole Clamping	 **U**	 **D**		**3** = 0.375”
S-Screw on	**L**	 **E**		**4**= 0.500”
C-Top Clamping	 **P**	 **N**		**5** = 0.625”
		 **P**	 **R**-Right hand	**6**= 0.750”
				7= 0.875”
				8= 1.000”

Internal turning toolholders

PCLNR/L
Kr: 95°

S10R-PCLNR/L-3
S10S-PCLNR/L-3
S16R-PCLNR/L-3
S16R-PCLNR/L-4
S20S-PCLNR/L-4
S24T-PCLNR/L-4
S32U-PCLNR/L-4
S32U-PCLNR/L-6
A16R-PCLNR/L-4
A20S-PCLNR/L-4
A24T-PCLNR/L-4

PDSNR/L
Kr: 62°30'



S20S-PSDNR/L-4
S24T-PSDNR/L-4
A20S-PSDNR/L-4

PDUNR/L
Kr: 93°

S12S-PDUNR/L-3
S16R-PDUNR/L-3
S20S-PDUNR/L-3
S20S-PDUNR/L-4
S24T-PDUNR/L-4
S32U-PDUNR/L-4

PSKNR/L
Kr: 75°

S16T-PSKNR/L-4
S20U-PSKNR/L-4
S24V-PSKNR/L-4
A16T-PSKNR/L-4
A20U-PSKNR/L-4

PTFNR/L
Kr: 90°

S10R-PFTNR/L-2
S12S-PFTNR/L-2
S16T-PFTNR/L-2
S16T-PFTNR/L-3N
S20R-PFTNR/L-3N
S24S-PFTNR/L-3N

PWLNR/L
Kr: 95°

S12S-PWLNR/L-3
S16T-PWLNR/L-3
S20U-PWLNR/L-3
S16T-PWLNR/L-4
S20U-PWLNR/L-4

MCKNR/L
Kr: 75°

S10Q-MCKNR/L-4
S12Q-MCKNR/L-4
S16R-MCKNR/L-4
S20S-MCKNR/L-4
S24T-MCKNR/L-4
S32U-MCKNR/L-4

MCLNR/L
Kr: 95°

S12S-MCLNR/L-3
S16R-MCLNR/L-3
S16R-MCLNR/L-4
S20S-MCLNR/L-4
S24T-MCLNR/L-4
S32U-MCLNR/L-4
A16R-MCLNR/L-4
A20S-MCLNR/L-4

MDQNR/L
Kr: 107°30'

S10Q-MDQNR/L-4
S12Q-MDQNR/L-4
S16R-MDQNR/L-4
S20S-MDQNR/L-4
S24T-MDQNR/L-4

MDUNR/L
Kr: 93°

S20S-MDUNR/L-4
S24T-MDUNR/L-4
A20S-MDUNR/L-4

Internal turning toolholders

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MDZNR/L
Kr: 93°

S16R-MDZNR/L-4
S20S-MDZNR/L-4
S24T-MDZNR/L-4

MSKNR/L
Kr: 75°

S16R-MSKNR/L-4
S20S-MSKNR/L-4
S24T-MSKNR/L-4
A16R-MSKNR/L-4
A20S-MSKNR/L-4
A24T-MSKNR/L-4

MTFNR/L
Kr: 91°

S16R-MTFNR/L-3
S20S-MTFNR/L-3
S24T-MTFNR/L-3
A16R-MTFNR/L-3
A20S-MTFNR/L-3

MTJNR/L

S10Q-MTJNR/L-3
S12Q-MTJNR/L-3
S25R-MTJNR/L-3
S20S-MTJNR/L-3
S24T-MTJNR/L-3

MTQNR/L
Kr: 107°30'

S12Q-MTQNR/L-3
S16R-MTQNR/L-3
S20S-MTQNR/L-3
S24T-MTQNR/L-3

MTUNR/L
Kr: 93°

S12Q-MTUNR/L-3
S16R-MTUNR/L-3
S20S-MTUNR/L-3
S24T-MTUNR/L-3

MTWNR/L
Kr: 60°

S10Q-MTWNR/L-3
S12Q-MTWNR/L-3
S16R-MTWNR/L-3
S20S-MTWNR/L-3
S24T-MTWNR/L-3

MVQNR/L
Kr: 117°30'

S12Q-MVQNR/L-3
S16R-MVQNR/L-3
S20S-MVQNR/L-3
S24T-MVQNR/L-3

MVUNR/L
Kr: 93°

S20S-MVUNR/L-3
S24T-MVUNR/L-3
A20S-MVUNR/L-3
A24T-MVUNR/L-3

MVWNR/L
Kr: 72°30'

S12Q-MVWNR/L-3
S16R-MVWNR/L-3
S20S-MVWNR/L-3
S24T-MVWNR/L-3

Internal turning toolholders

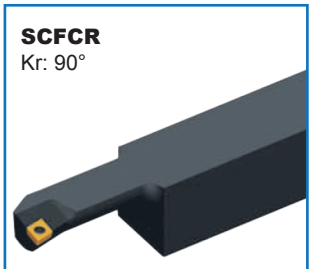
MVXNR/L
Kr: 96°

S16R-MVXNR/L-3
S20S-MVXNR/L-3
S24T-MVXNR/L-3

MWLNR/L
Kr: 95°

S16R-MWLNR/L-3
S20S-MWLNR/L-3
S24T-MWLNR/L-3
S16R-MWLNR/L-4
S20S-MWLNR/L-4
S24T-MWLNR/L-4
A16R-MWLNR/L-3
A20S-MWLNR/L-3
A16R-MWLNR/L-4
A20S-MWLNR/L-4

SCFCR
Kr: 90°



S06M-SCFCR-2
S08P-SCFCR-2
S10Q-SCFCR-3
S12R-SCFCR-3
S16R-SCFCR-4

SCLCR/L
Kr: 95°

S05K-SCLCR/L-2
S06M-SCLCR/L-2 S20U-SCLCR/L-4
S08M-SCLCR/L-2 S20S-SCLCR/L-4
S08M-SCLCR/L-3 S24V-SCLCR/L-4
S10M-SCLCR/L-3 A05F-SCLCR/L-2
S10R-SCLCR/L-3 A06H-SCLCR/L-2
S12Q-SCLCR/L-3 A08K-SCLCR/L-2
S12S-SCLCR/L-3 A08K-SCLCR/L-3
S16Q-SCLCR/L-3 A10M-SCLCR/L-3
S16T-SCLCR/L-3 A12Q-SCLCR/L-3
S16Q-SCLCR/L-4 A16R-SCLCR/L-3
S16T-SCLCR/L-4 A16R-SCLCR/L-4
S20R-SCLCR/L-4 A20S-SCLCR/L-4

SCLCR
Kr: 95°

S06M-SCLCR-2
S08P-SCLCR-2
S10Q-SCLCR-3
S12R-SCLCR-3

SCLCR/L-H
Kr: 95°

S05K-SCLCR/L-2H
S06K-SCLCR/L-2H
S08M-SCLCR/L-2H
S10Q-SCLCR/L-2H

SCLPR/L
Kr: 95°

S06M-SCLPR/L-2.5
S08M-SCLPR/L-2.5
S10N-SCLPR/L-3
S10R-SCLPR/L-3
S12N-SCLPR/L-3
S12S-SCLPR/L-3
A08K-SCLPR/L-2.5
A10M-SCLPR/L-3
A12Q-SCLPR/L-3

SCLPR/L
Kr: 95°

C06M-SCLPR/L-2
C08Q-SCLPR/L-2
C10R-SCLPR/L-3
C12S-SCLPR/L-3

SDQCR/L
Kr: 107°30'

S06M-SDQCR/L-2
S08M-SDQCR/L-2
S10R-SDQCR/L-2
S10R-SDQCR/L-3
S12S-SDQCR/L-3
S16R-SDQCR/L-3
A06H-SDQCR/L-2
A08K-SDQCR/L-2
A10M-SDQCR/L-3
A12Q-SDQCR/L-3
A16R-SDQCR/L-3

SDQPR/L
Kr: 107°30'

S06K-SDQPR/L-2
S08M-SDQPR/L-2
S10Q-SDQPR/L-2
S10Q-SDQPR/L-3
S12R-SDQPR/L-3

Internal turning toolholders

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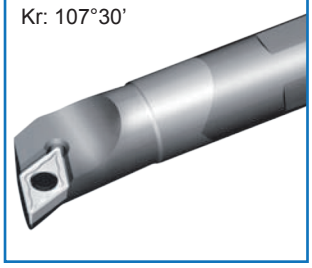
SDQPR/L
Kr: 107°30'



C06M-SDQPR/L-2
C08Q-SDQPR/L-2
C10R-SDQPR/L-2
C10R-SDQPR/L-3
C12S-SDQPR/L-3

SDUCR/L
Kr: 93°

S06M-SDUCR/L-2
S08M-SDUCR/L-2
S10M-SDUCR/L-2
S10R-SDUCR/L-2
S12Q-SDUCR/L-3
S12S-SDUCR/L-3
S16Q-SDUCR/L-3
A12Q-SDUCR/L-3
A16R-SDUCR/L-3
A16T-SDUCR/L-3
A06H-SDUCR/L-2
A08K-SDUCR/L-2
A10M-SDUCR/L-2

SDUPR/L
Kr: 93°

C06M-SDUPR/L-2
C08Q-SDUPR/L-2
C10R-SDUPR/L-2

SDUPR/L
Kr: 93°

S06K-SDUPR/L-2
S08M-SDUPR/L-2
S10Q-SDUPR/L-2

SDZCR/L
Kr: 93°

S10R-SDZCR/L-2
S12S-SDZCR/L-2
S16R-SDZCR/L-3
S20S-SDZCR/L-3
S24T-SDZCR/L-3
A16R-SDZCR/L-3
A20S-SDZCR/L-3

SSKCR/L
Kr: 75°

S08M-SSKCR/L-3
S10R-SSKCR/L-3
S12S-SSKCR/L-3
S16R-SSKCR/L-4
S20S-SSKCR/L-4
A08K-SSKCR/L-3
A10M-SSKCR/L-3
A12Q-SSKCR/L-3
A16R-SSKCR/L-4
A20S-SSKCR/L-4

STFCR/L
Kr: 91°

S08M-STFCR/L-2
S10M-STFCR/L-2
S12Q-STFCR/L-2
S12S-STFCR/L-2
S16Q-STFCR/L-3
S16T-STFCR/L-3
S20U-STFCR/L-3
S24V-STFCR/L-3
A08K-STFCR/L-2
A10M-STFCR/L-2
A12Q-STFCR/L-2
A16R-STFCR/L-3
A20S-STFCR/L-3

STFPR/L
Kr: 91°

S06M-STFPR/L-2
S08M-STFPR/L-2
S10N-STFPR/L-2
S10R-STFPR/L-2
S12N-STFPR/L-3
S12S-STFPR/L-3
A06H-STFPR/L-2
A08K-STFPR/L-2
A10M-STFPR/L-2
A12Q-STFPR/L-3

STUPR/L
Kr: 93°

S06K-STUPR/L-1.2
S08M-STUPR/L-1.2
S08M-STUPR/L-1.5
S10Q-STUPR/L-1.5

STUPR/L
Kr: 93°

C06M-STUPR/L-1.2
C08Q-STUPR/L-1.2
C08Q-STUPR/L-1.5
C10R-STUPR/L-1.5

F

Internal turning toolholders

SVQBR/L
Kr: 107°30'

S24T-SVQBR/L-3
A20S-SVQBR/L-3

SVUBR/L
Kr: 93°

S20S-SUVBR/L-3
S20U-SUVBR/L-3
S24S-SUVBR/L-3
S24V-SUVBR/L-3
A20S-SUVBR/L-3

F

SVQCR/L
Kr: 107°30'

S10R-SVQCR/L-2
S12S-SVQCR/L-2
S16R-SVQCR/L-2
S12S-SVQCR/L-2.5
S16R-SVQCR/L-2.5
S16R-SVQCR/L-3
S20S-SVQCR/L-3
S24T-SVQCR/L-3

SVQCR/L
Kr: 107°30'

C10R-SVQCR/L-2
C12S-SVQCR/L-2

SVUCR/L
Kr: 93°

S10R-SVUCR/L-2
S12S-SVUCR/L-2
S16T-SVUCR/L-2
S12S-SVUCR/L-2.5
S16R-SVUCR/L-2.5
S16R-SVUCR/L-3
S20S-SVUCR/L-3
S24T-SVUCR/L-3

SVUCR/L
Kr: 93°

C10R-SVUCR/L-2
C12S-SVUCR/L-2